INSTRUCTIONS
PD20 + V1230PH
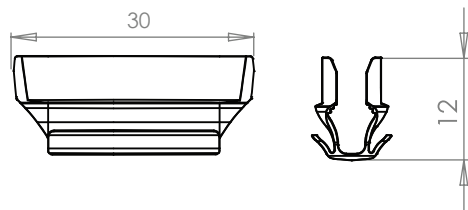
OVVO

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1. Drilling for V-1230PD-20

40

31.5

PD20

32

20

∅8

Min 12mm
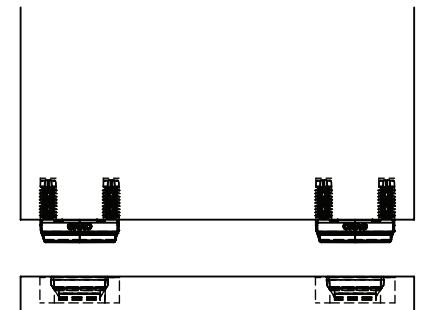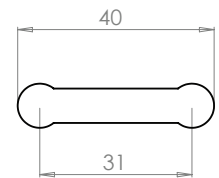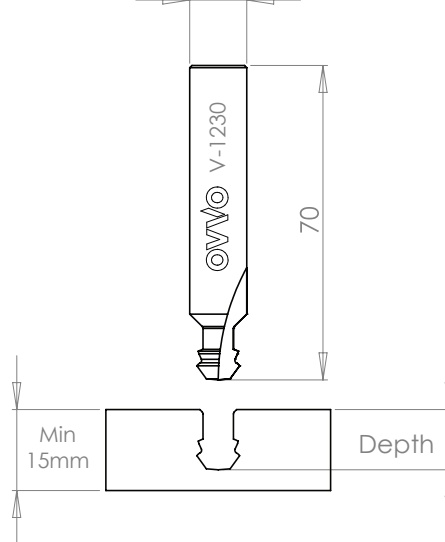
32
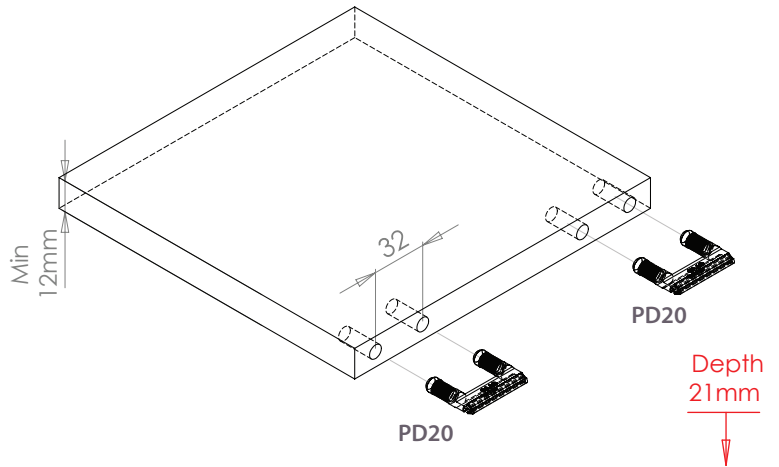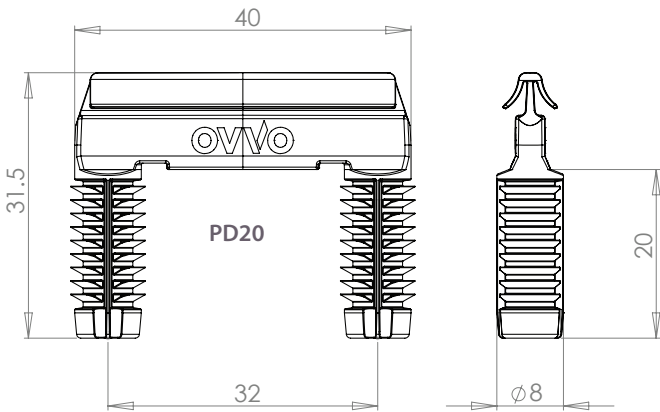
PD20

PD20

Depth 21mm

Ø7.8mm for MFC particle board
Ø 8mm for other board types

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2. Milling for V-1230PH

30

12

Available in ∅12.7 / 12

V-1230

70

Min 15mm

Depth

40

31
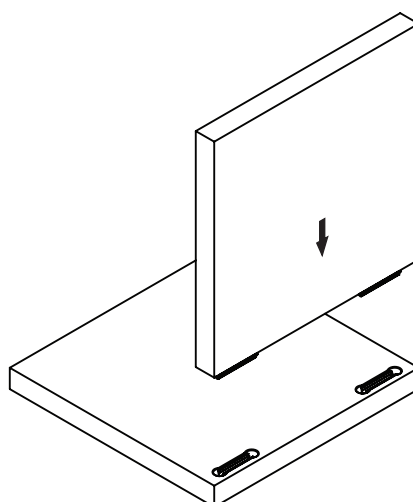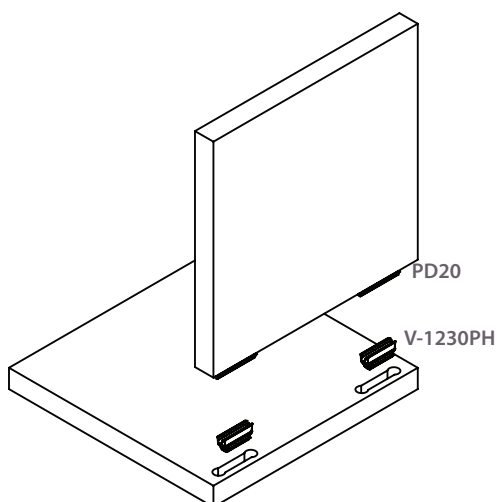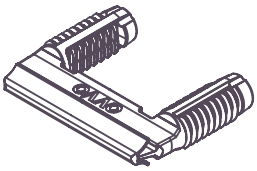
Recommended Settings

Plunge Depth: 13.2mm +/- 0.5mm

Feed speeds vary with different materials.

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3. Assembly
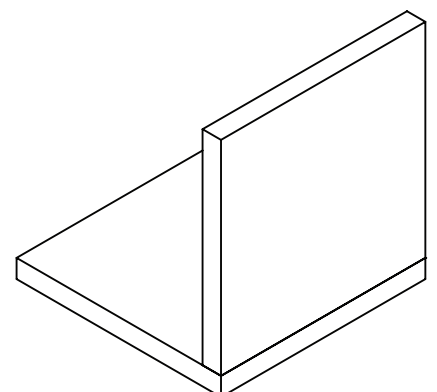
PD20

V-1230PH

1. Drilling for PD20

40

31.5

PD20

32

20

⌀8

Min 12mm

32

PD20

PD20

Depth 21mm

Ø7.8mm for MFC particle board
Ø 8mm for other board types

2. Milling Examples

Available in
Ø12.7 / 12 & 8

V-12

Min 15mm

Depth

30
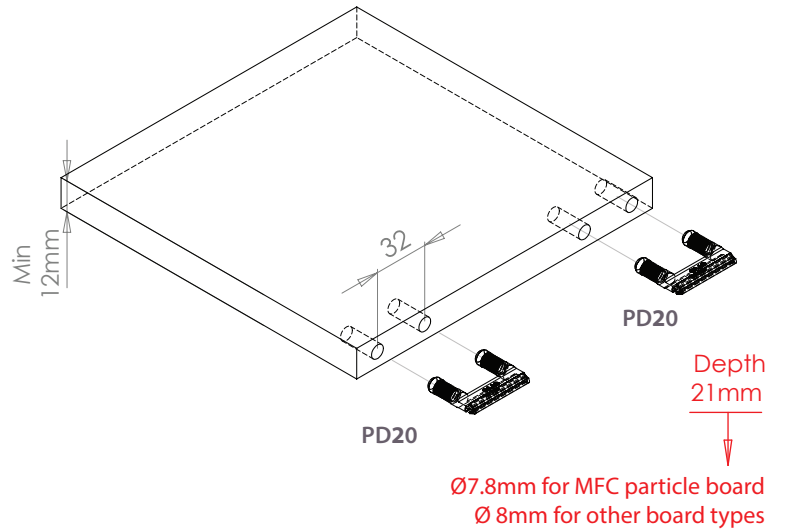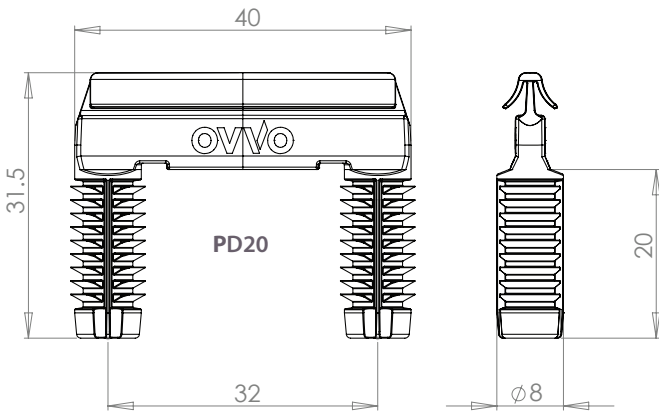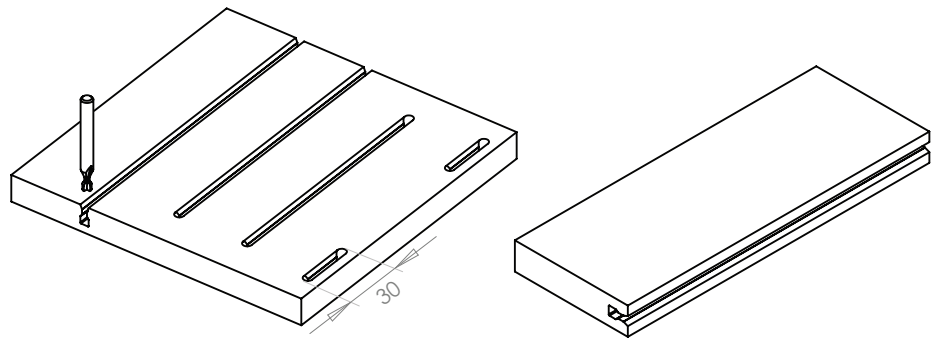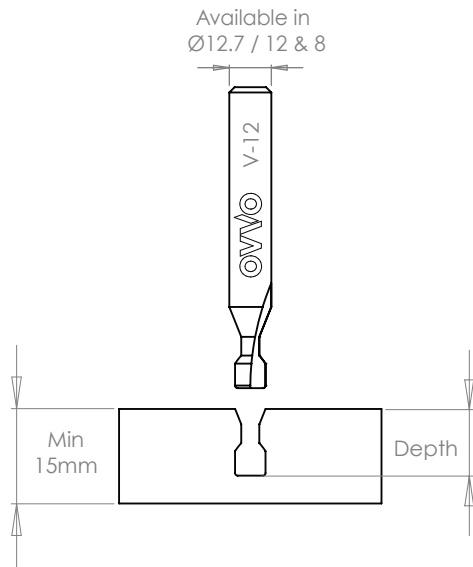
Recommended Settings
Plunge Depth: 12mm +/- 0.3mm
Feed speeds vary with different materials
Tip: Plunge, Travel, Back Travel to clear excess milling dust
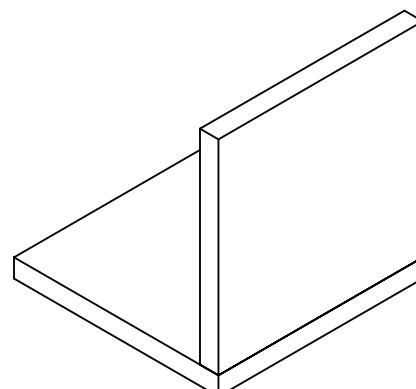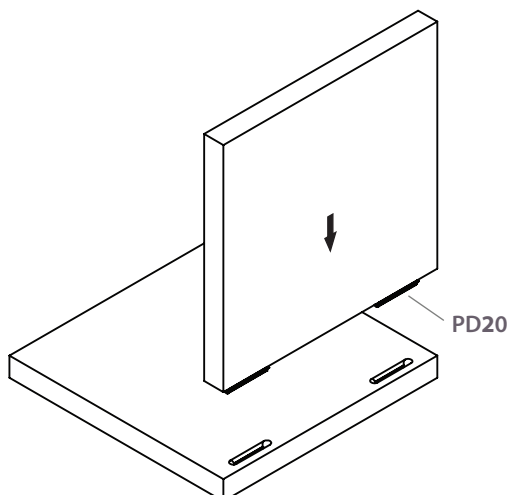
3. Assembly

PD20

GLUE Can be used with glue