





short size Lenght=164mm Automatic S.F. and Friction version

KRABY is the new gas and oil stay conception with a completely new design to open flap doors. It has been conceived to be installed by using standard automatic drilling processes. It is available in several newton strengths to suit small - medium - big - maxi size doors. It can be fixed directly on solid doors or wider aluminium frame section doors. For small aluminium sections a range of special adaptors is available.

KRABY 164mm variant is available in:

- Automatic S.F. version, once you begin to open the door, it continues to open gently and completely by itself.
- Friction version, the stay holds the door in any position required.

Useful method:

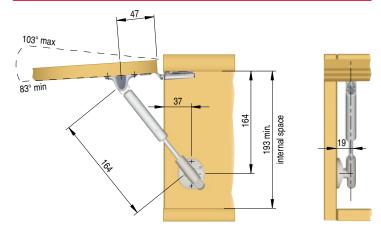
- For aligning nearby doors through the rotary knob placed on the piston base plate.
- To change the time in opening and closing of the door by adjusting the position of the piston base plate within the "U" slot of the side bracket.

All the parts (stay excluded) are in zinc alloy nickel plated and engineering plastic.

In accordance with Italian regulation UNI 8607

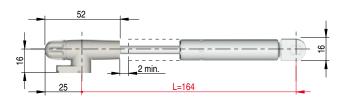
PATENTED

DRILLING PLAN



The dimensions of the above drilling plan refer to carcases which use standard sprung hinges and mounting plates 0mm.

TECHNICAL DRAWING AND CHART TO FIND THE RIGHT STRENGHT



FRICTION OPENING VERSION

Width door (mm)	450		60	00	90	00	1200	
Height door (mm)	Kg	Stays x N						
230 - 250	1,2 - 1,3	1 x 45	1,6 - 1,8	1 x 45	2,4 - 2,6	2 x 45	3,2 - 3,5	2 x 45
251 - 300	1,3 - 1,6	1 x 45	1,8 - 2,1	2 x 45	2,6 - 3,2	2 x 45	3,5 - 4,2	2 x 60

Strenght (N)	45	60
Part. no	42001010NN	42002010NN

AUTOMATIC OPENING VERSION

Width door (mm)	450		60	00	90	00	1200	
Height door (mm)	Kg	Stays x N						
230 - 250	1,2 - 1,3	1 x 50	1,6 - 1,8	1 x 80	2,4 - 2,6	2 x 50	3,2 - 3,5	2 x 80
251 - 300	1,3 - 1,6	1 x 80	1,8 - 2,1	2 x 50	2,6 - 3,2	2 x 80	3,5 - 4,2	2 x 80

 Strenght (N)
 50
 80

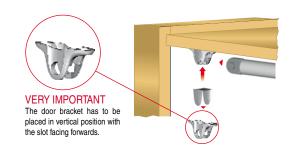
 Part. no
 42101010NN
 42102010NN

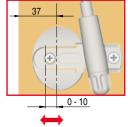
The above charts refer to chipboard or MDF 18mm doors and aluminium frame doors with glass 4mm thick. These are experimental results to be checked by the customer.

Our technical department is at your disposal to test further cases out of this chart.



DETAILS





VERY IMPORTANT The side bracket has to be placed with the slot in a horizontal position and the open end facing the wall.



standard size Lenght=244mm Automatic S.F. and Friction version

KRABY is the new gas and oil stay conception with a completely new design to open flap doors. It has been conceived to be installed by using standard automatic drilling processes. It is available in several newton strengths to suit small - medium - big - maxi size doors. It can be fixed directly on solid doors or wider aluminium frame section doors. For small aluminium sections a range of special adaptors is available.

KRABY 244mm variant is available in:

- Automatic S.F. version, once you begin to open the door, it continues to open gently and completely by itself.

- Friction version, the stay holds the door in any position required.

Useful method:

- For aligning nearby doors through the rotary knob placed on the piston base plate.

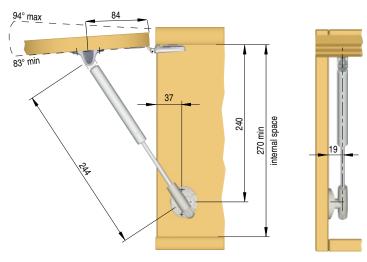
- To change the time in opening and closing of the door by adjusting the position of the piston base plate within the "U" slot of the side bracket.

All the parts (stay excluded) are in zinc alloy nickel plated and engineering plastic.

In accordance with Italian regulation UNI 8607

PATENTED

DRILLING PLAN

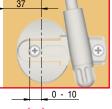


The dimensions of the above drilling plan refer to carcases which use standard sprung hinges and mounting plates 0mm.

TECHNICAL DRAWING AND CHART TO FIND THE RIGHT STRENGHT



be placed in vertical position with the slot facing forwards.



DETAILS

VERY IMPORTANT The door bracket has to

VERY IMPORTANT

The side bracket has to be placed with the slot in a horizontal position and the open end facing the wall.

These charts refer to chipboard or MDF 18mm doors and aluminium frame doors with glass 4mm thick. These are experimental results to be checked by the

customer. Our technical department is at your disposal to test further

cases out of this chart.

FRICTION OPENING VERSION

Width door (mm)	Ith door (mm) 450		60	00	90	00	12	00	1500	
Height door (mm)	Kg	Stays x N	Kg	Stays x N	Kg	Stays x N	Kg	Stays x N	Kg	Stays x N
300 - 350	1,6 - 1,8	1 x 45	2,1 - 2,5	1 x 60	3,2 - 3,7	1 x 90	4,2 - 4,9	2 x 45	5,3 - 6,1	2 x 60
351 - 400	1,8 - 2,1	1 x 45	2,5 - 2,8	1 x 60	3,7 - 4,2	2 x 45	4,9 - 5,6	2 x 60	6,1 - 7,0	2 x 90
401 - 450	2,1 - 2,4	1 x 60	2,8 - 3,2	2 x 45	4,2 - 4,7	2 x 60	5,6 - 6,3	2 x 90	7,0 - 7,9	2 x 90
451 - 500	2,4 - 2,6	2 x 45	3,2 - 3,5	2 x 60	4,7 - 5,3	2 x 60	6,3 - 7,0	2 x 120	-	-
501 - 550	2,6 - 2,9	2 x 45	3,5 - 3,9	2 x 60	5,3 - 5,8	2 x 90	7,0 - 7,7	2 x 120	-	-

Strenght (N)	45	60	Strenght (N)	90	120
Part. no	42011010NN	42012010NN	Part. no	42013010NN	42014010NN

AUTOMATIC OPENING VERSION

Width door (mm)	450		600		900		1200	
Height door (mm)	Kg	Stays x N						
300 - 350	1,6 - 1,8	1 x 80	2,1 - 2,5	1 x 80	3,2 - 3,7	2 x 80	4,2 - 4,9	2 x 80
351 - 400	1,8 - 2,1	1 x 80	2,5 - 2,8	2 x 50	3,7 - 4,2	2 x 80	4,9 - 5,6	2 x 100
401 - 450	2,1 - 2,4	2 x 50	2,8 - 3,2	2 x 80	4,2 - 4,7	2 x 100	-	-
451 - 500	2,4 - 2,6	2 x 80	3,2 - 3,5	2 x 80	4,7 - 5,3	2 x 120	-	-
501 - 550	2,6 - 2,9	2 x 80	3,5 - 3,9	2 x 100	-	-	-	-
551 - 600	2,9 - 3,2	2 x 100	3,9 - 4,2	2 x 120	-	-	-	-

Strenght (N)	50	80
Part. no	42110010NN	42111010NN

Strenght (N)	100	120
Part. no	42112010NN	42113010NN





long size Lenght=355mm Friction version

KRABY is the new gas and oil stay conception with a completely new design to open flap doors. It has been conceived to be installed by using standard automatic drilling processes. It is available in several newton strengths to suit small - medium - big - maxi size doors. It can be fixed directly on solid doors or wider aluminium frame section doors. For small aluminium sections a range of special adaptors is available.

With KRABY 355mm in Friction version, the stay holds the door in any position required.

Useful method:

- For aligning nearby doors through the rotary knob placed on the piston base plate.

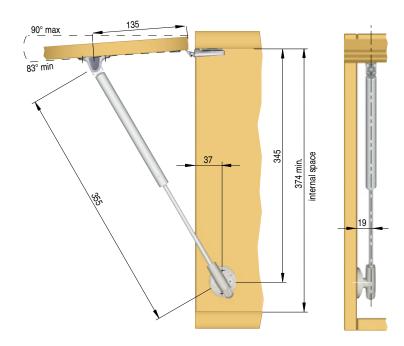
- To change the time in opening and closing of the door by adjusting the position of the piston base plate within the "U" slot of the side bracket.

All the parts (stay excluded) are in zinc alloy nickel plated and engineering plastic.

In accordance with Italian regulation UNI 8607

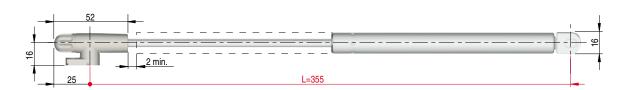
PATENTED

DRILLING PLAN



The dimensions of the above drilling plan refer to carcases which use standard sprung hinges and mounting plates 0mm.

TECHNICAL DRAWING AND CHART TO FIND THE RIGHT STRENGHT



FRICTION OPENING VERSION

Width door (mm)	4	50	600		900 1200			00 1500			1800	
Height door (mm)	Kg	Stays x N	Kg	Stays x N	Kg	Stays x N						
400 - 450	2,1 - 2,4	1 x 60	2,8 - 3,2	2 x 45	4,2 - 4,7	2 x 45	5,6 - 6,3	2 x 60	7,0 - 7,9	2 x 60	8,4 - 9,5	2 x 90
451 - 500	2,4 - 2,6	1 x 60	3,2 - 3,5	2 x 45	4,7 - 5,3	2 x 45	6,3 - 7,0	2 x 60	7,9 - 8,8	2 x 90	9,5 - 10,5	2 x 90
501 - 550	2,6 - 2,9	1 x 60	3,5 - 3,9	2 x 45	5,3 - 5,8	2 x 60	7,0 - 7,7	2 x 90	8,8 - 9,7	2 x 90	10,5 - 11,6	2 x 120
551 - 600	2,9 - 3,2	2 x 45	3,9 - 4,2	2 x 60	5,8 - 6,3	2 x 60	7,7 - 8,4	2 x 90	9,7 - 10,5	2 x 120	-	-
601 - 650	3,2 - 3,4	2 x 60	4,2 - 4,6	2 x 60	6,3 - 6,8	2 x 90	8,4 - 9,1	2 x 120	-	-	-	-
651 - 700	3,4 - 3,7	2 x 60	4,6 - 4,9	2 x 60	6,8 - 7,4	2 x 90	9,1 - 9,8	2 x 120	-	-	-	-

 Strenght (N)
 45
 60
 90
 120

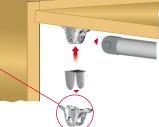
 Part. no
 42030010NN
 42031010NN
 42032010NN
 42033010NN

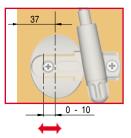
The above charts refer to chipboard or MDF 18mm doors and aluminium frame doors with glass 4mm thick. These are experimental results to be checked by the customer. Our technical department is at your disposal to test further cases out of this chart.











VERY IMPORTANT The side bracket has to be placed with the slot in a horizontal position and the open end facing the wall.

long size Lenght=355mm Automatic S.F. version

KRABY is the new gas and oil stay conception with a completely new design to open flap doors. It has been conceived to be installed by using standard automatic drilling processes. It is available in several newton strengths to suit small - medium - big - maxi size doors. It can be fixed directly on solid doors or wider aluminium frame section doors. For small aluminium sections a range of special adaptors is available.

With KRABY 355mm in Automatic S.F. version, once you begin to open the door, it continues to open gently and completely by itself.

Useful method:

For aligning nearby doors through the rotary knob placed on the piston base plate.
To change the time in opening and closing of the door by adjusting the position of the piston

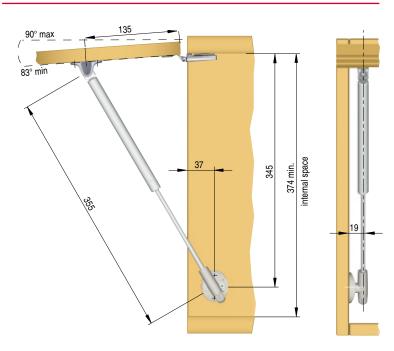
base plate within the "U" slot of the side bracket.

All the parts (stay excluded) are in zinc alloy nickel plated and engineering plastic.

In accordance with Italian regulation UNI 8607

PATENTED

DRILLING PLAN

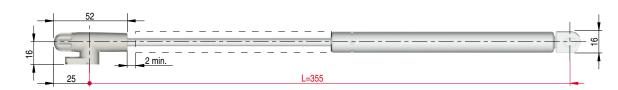


The dimensions of the above drilling plan refer to carcases which use standard sprung hinges and mounting plates 0mm.

TECHNICAL DRAWING AND CHART TO FIND THE RIGHT STRENGHT

Part. no 42130010NN 42131010NN 42132010NN 42133010NN

Our technical department is at your disposal to test further cases out of this chart.

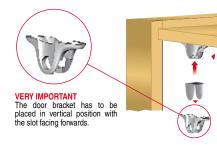


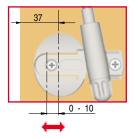
AUTOMATIC OPENING VERSION

Width door (mm)	4	50	60	00	9	00	12	00	15	00	18	00
Height door (mm)	Kg	Stays x N	Kg	Stays >	(N Kg	Stays x N	Kg	Stays x N	Kg	Stays x N	Kg	Stays x N
400 - 450	2,1 - 2,4	1 x 80	2,8 - 3,2	2 x 5	0 4,2 - 4,7	2 x 50	5,6 - 6,3	2 x 80	7,0 - 7,9	2 x 80	8,4 - 9,5	2 x 100
451 - 500	2,4 - 2,6	1 x 80	3,2 - 3,5	2 x 5	0 4,7 - 5,3	2 x 80	6,3 - 7,0	2 x 80	7,9 - 8,8	2 x 100	9,5 - 10,5	2 x 120
501 - 550	2,6 - 2,9	1 x 80	3,5 - 3,9	2 x 5	0 5,3 - 5,8	2 x 80	7,0 - 7,7	2 x 100	8,8 - 9,7	2 x 120	-	-
551 - 600	2,9 - 3,2	2 x 50	3,9 - 4,2	2 x 8	0 5,8 - 6,3	2 x 80	7,7 - 8,4	2 x 120	-	-	-	-
601 - 650	3,2 - 3,4	2 x 80	4,2 - 4,6	2 x 8	0 6,3 - 6,8	2 x 100	8,4 - 9,1	-	-	-	-	-
651 - 700	3,4 - 3,7	2 x 80	4,6 - 4,9	2 x 8	0 6,8 - 7,4	2 x 120	9,1 - 9,8	-	-	-	-	-
Strenght (N)	50	80	100		120							

The above charts refer to chipboard or MDF 18mm doors and aluminium frame doors with glass 4mm thick. These are experimental results to be checked by the customer.

DETAILS





VERY IMPORTANT

The side bracket has to be placed with the slot in a horizontal position and the open end facing the wall.

maxi size Lenght=480mm Friction version



KRABY is the new gas and oil stay conception with a completely new design to open flap doors. It has been conceived to be installed by using standard automatic drilling processes. It is available in several newton strengths to suit small - medium - big - maxi size doors. It can be fixed directly on solid doors or wider aluminium frame section doors. For small aluminium sections a range of special adaptors is available.

With KRABY 480mm in Friction version, the stay holds the door in any position required.

Useful method:

- For aligning nearby doors through the rotary knob placed on the piston base plate.

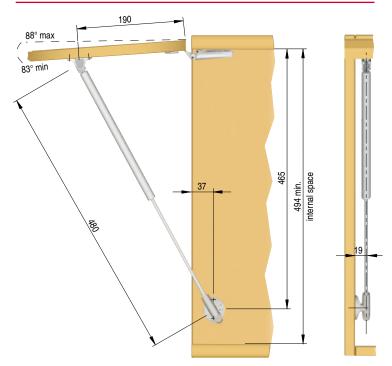
- To change the time in opening and closing of the door by adjusting the position of the piston base plate within the "U" slot of the side bracket.

All the parts (stay excluded) are in zinc alloy nickel plated and engineering plastic.

In accordance with Italian regulation UNI 8607

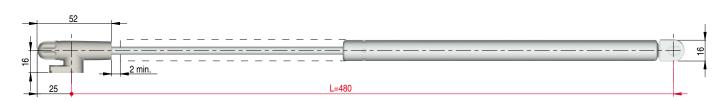
PATENTED

DRILLING PLAN



The dimensions of the above drilling plan refer to carcases which use standard sprung hinges and mounting plates 0mm.

TECHNICAL DRAWING AND CHART TO FIND THE RIGHT STRENGHT



FRICTION OPENING VERSION

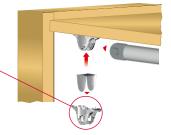
Width door (m	י (m	450	6	00	90	00	12	.00	15	00	18	00
Height door (n	nm) Kg	Stays x N	Kg	Stays x	N Kg	Stays x N	Kg	Stays x N	Kg	Stays x N	Kg	Stays x N
520 - 550	2,6 - 2,9	1 x 45	3,5 - 3,9	1 x 6) 5,3 - 5,8	1 x 60	7,0 - 7,7	2 x 45	8,8 - 9,7	2 x 60	10,5 - 11,6	2 x 60
551 - 600	2,9 - 3,2	1 x 45	3,9 - 4,2	1 x 6	5,8 - 6,3	1 x 90	7,7 - 8,4	2 x 60	9,7 - 10,5	2 x 60	11,6 - 12,6	2 x 90
601 - 650	3,2 - 3,4	1 x 45	4,2 - 4,6	1 x 9	0 6,3 - 6,8	1 x 90	8,4 - 9,1	2 x 60	10,5 - 11,4	2 x 90	12,6 - 13,7	2 x 90
651 - 700	3,4 - 3,7	1 x 60	4,6 - 4,9	1 x 9) 6,8 - 7,4	2 x 45	9,1 - 9,8	2 x 90	11,4 - 12,3	2 x 120	13,7 - 14,7	2 x 120
Strenght (N)	45	60	90		120							
Part. no	42050010NN	42051010NN	4205201	IONN	42053010NN							

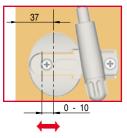
The above charts refer to chipboard or MDF 18mm doors and aluminium frame doors with glass 4mm thick. These are experimental results to be checked by the customer. Our technical department is at your disposal to test further cases out of this chart.



VERY IMPORTANT The door bracket has to

VERY IMPORTANT The door bracket has to be placed in vertical position with the slot facing forwards.





VERY IMPORTANT

The side bracket has to be placed with the slot in a horizontal position and the open end facing the wall.

drop down Lenght = 164mm - 244mm - 355mm

KRABY is the new gas and oil stay conception with a completely new design available also to open drop down doors.

It has been conceived to be installed by using standard automatic drilling processes.

It is available in just one strength to suit small-medium-big size doors.

It can be fixed directly on solid doors or wider aluminium frame section doors.

For small aluminium sections a range of special adaptors is available.

It has a special slow down system, once you begin to open the door, it continues to open gently and completely by itself.

Useful method:

- For aligning nearby doors through the rotary knob placed on the piston base plate.

- To change the time in opening of the door by adjusting the position of the piston base plate within the slot of the side bracket.

All the parts (stay excluded) are in zinc alloy nickel plated and engineering plastic.

In accordance with Italian regulation UNI 8607

PATENTED

DRILLING PLAN

STANDARD SPRUNG HINGE

Part.no	L (mm)	L1 (mm)	L2 (mm)	L3 (mm)	α°
42201010NN	164	164	47	193 min.	103°max 83°min.
42210010NN	244	240	84	270 min.	94°max 83°min.
42230010NN	355	345	135	374 min.	90°max 83°min.

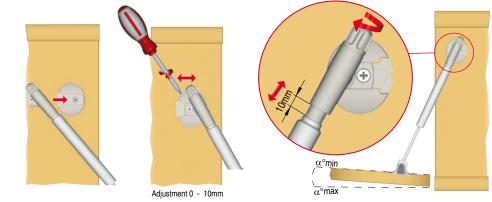
The dimensions of the above drilling plan refer to carcases which use standard sprung hinges and mounting plates 0mm.

FI AP HINGE

Part.no	L (mm)	L1 (mm)	L2 (mm)	L3 (mm)	α°
42201010NN	164	170	50	199 min.	90°max 70°min.
42210010NN	244	240	84	270 min.	90°max 80°min.
42230010NN	355	342	130	371 min.	90°max 83°min.

The dimensions of the above drilling plan refer to carcases which use flap hinges.

ASSEMBLING



VERY IMPORTANT:

The side bracket has to be placed with the slot in a horizontal position and the open end facing the wall. The opening of the door can be changed by adjusting the position of the piston base plate within the slot:

Forwards adjustment = the door opens automatically later.

Backwards adjustment = the door opens automatically in advance.

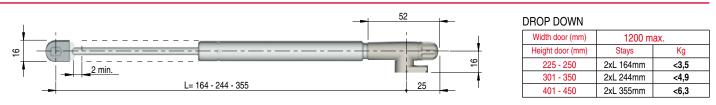
TECHNICAL DRAWING AND CHART TO FIND THE RIGHT STRENGHT

The door bracket has to be placed

in vertical position with the slot

VERY IMPORTANT:

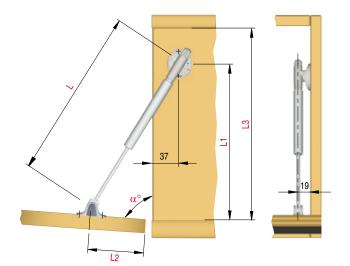
facing forwards.



This chart refers to chipboard or MDF 18mm doors and aluminium frame doors with glass 4mm thick. These are experimental results to be checked by the customer. For a better function and for safety reasons, we suggest to use at least two stays per piece of furniture (extra-size doors might require 3 or more gas stays). For doors whose weights/dimensions are bigger than those reported on the chart, please increase the number of stays accordingly. Please make sure that gas stays are properly regulated in height through the apposite rotary knob so that the weight of the door is equally distributed amongst the stays used.

Our technical department is at your disposal to test further cases out of this chart.





ADAPTOR FOR ALUMINIUM Frame 18 - 20mm wide

KRABY LID STAY ADAPTOR FOR ALUMINIUM FRAME 18 - 20mm WIDE:

- The adaptor suits both flap and drop down doors.
- Metal support nickel plated for quick assembly.
- Fixing screws and guide included.



42905010YC

Adaptor for aluminium frame door 18 - 20mm wide

42906010YA

Triobular Ø4 x 8mm screw

60203410YA

Self tapping raised head Ø3,9 x 32mm screw

α°max

 $\dot{\alpha}^{\circ}$ min

12



5 က

19

DRILLING PLAN

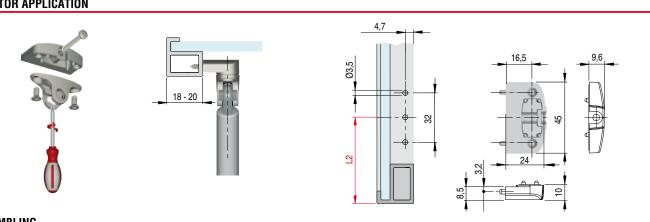
L (mm)	L1 (mm)	L2 (mm)	L3 (mm)	α°
164	164	47	193 min	<u>103° max</u> 83° min
244	240	84	270 min	<u>94° max</u> 83° min
355	345	135	374 min	90° max 83° min
480	465	190	494 min	88° max 83° min

The dimensions of the above drilling plan refer to carcases which use standard sprung hinges and mounting plates 0mm.



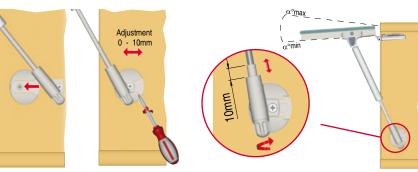
PLEASE BE ADVISED: For wider aluminium frame section door (minimum 40mm wide), the door bracket is directly fixed onto the frame with proper triobular screws provided (no adaptor required)

ADAPTOR APPLICATION



ASSEMBLING





VERY IMPORTANT:

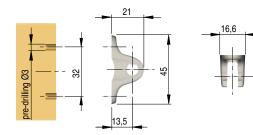
The side bracket has to be placed with the slot in a horizontal position and the open end facing the wall. The opening and closing of the door can be changed by adjusting the position of the piston base plate within the slot: - Forwards adjustment = the door opens automatically later (automatic stay only) and closes automatically in advance (both stays automatic and friction).

- Backwards adjustment = the door opens automatically in advance (automatic stay only) and closes automatically later (both stays automatic and friction).

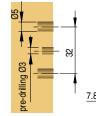
KRABY BRACKETS

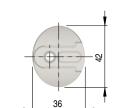


DOOR BRACKET



SIDE BRACKET





Side bracket with 2 Ø 5mm pins and countersunk hole for Ø 4x18mm screw or Ø 5,9x12,7mm Euro screw.

Door bracket with 2 countersunk holes for Ø 4x18mm

screws or Ø 5,9x12,7mm Euro screw.

42918010YC Matt Nickel-plated

Carter for door bracket

Finish

Zinc alloy

Part. no

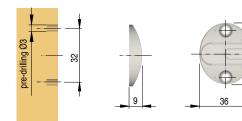
Part. no 4291901000

Zinc alloy

Part, no Finish 42901010YC Matt Nickel-plated



SIDE BRACKET



Side bracket with 2 countersunk holes for Ø 4x18mm screws or Ø 5,9x12,7mm Euro screws. Zinc alloy

Part. no Finish 42901030YC Matt Nickel-plated



ADAPTOR FOR ALUMINIUM FRAME DOOR



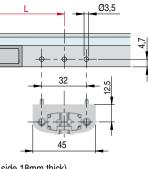
Part.no 42906010YA

Triobular Ø 4x8mm screw

Part.no 60203410YA Self tapping raised head Ø 3,9x32mm screw

ADAPTOR FOR ALUMINIUM FRAME DOOR 22 - 25mm WIDE (Zinc alloy)



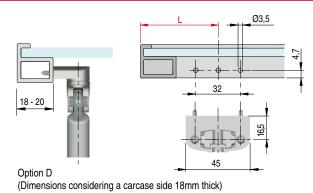


Part. no	Finish
42904010YC	Matt Nickel-plated
Stay Lenght	L (mm)
164	47
244	84
	135



(Dimensions considering a carcase side 18mm thick)

ADAPTOR FOR ALUMINIUM FRAME DOOR 18 - 20mm WIDE (Zinc alloy)



Part. no	Finish
42905010YC	Matt Nickel-plated

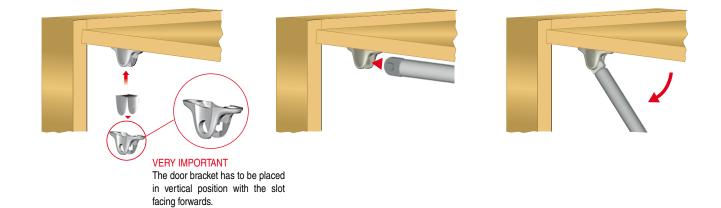
Stay Lenght	L (mm)
164	47
244	84
355	135



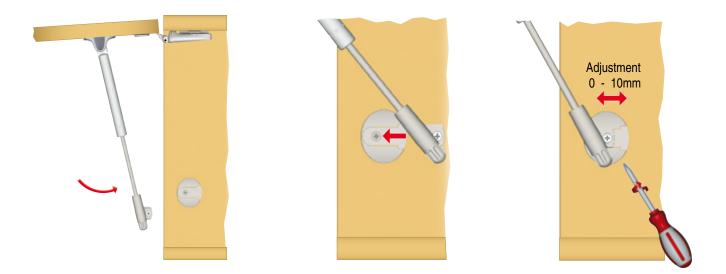
KRABY LID STAY ASSEMBLING GUIDE

KRABY INSTALLATION ON THE FLAP DOOR





KRABY INSTALLATION ON THE INSIDE OF THE CABINET



VERY IMPORTANT:

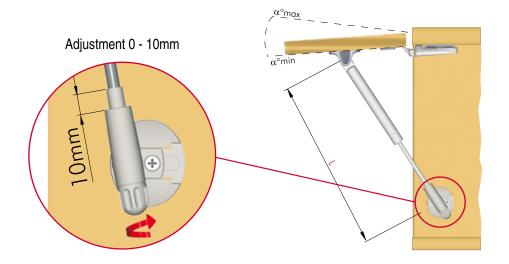
The side bracket has to be placed with the slot in a horizontal position and the open end facing the wall. The opening and closing of the door can be changed by adjusting the position of the piston base plate within the slot:

- Forwards adjustment = the door opens automatically later (automatic stay only) and closes automatically in advance (both stays automatic and friction).
- Backwards adjustment = the door opens automatically in advance (automatic stay only) and closes automatically later (both stays automatic and friction).

ADJUSTMENT OF THE DOOR OPENING ANGLE

L (mm)	α°
164	<u>103° max</u> 83° min
244	<u>94° max</u> 83° min
355	<u>90° max</u> 83° min
480	88° max 83° min

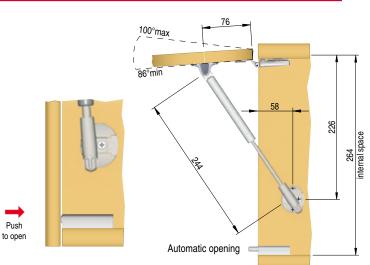
The door opening angle refer to carcase which use standard sprung hinges and mounting plates 0mm.



KRABY AUTOMATIC

Lenght = 244mm & K PUSH with magnet system

DRILLING PLAN

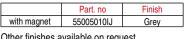


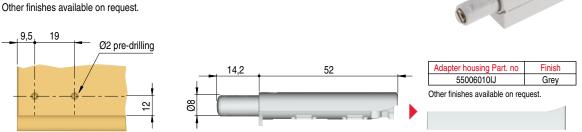
The dimensions of the above drilling plan refer to carcases which use unsprung hinges and mounting plates 0mm.

K PUSH DRILLING PLAN AND DETAILS

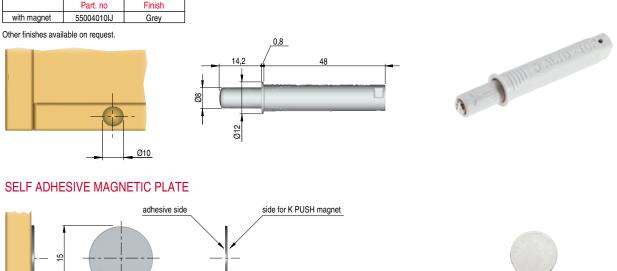
K PUSH THE SHORT INSTALLATION THROUGH ADAPTER HOUSING

Fixing with Ø 3x16mm countersunk wood screw.

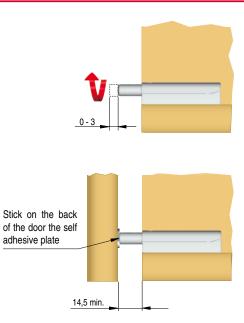




K PUSH THE CONCEALED INSTALLATION INSIDE THE PANEL Ø 10x50mm hole.



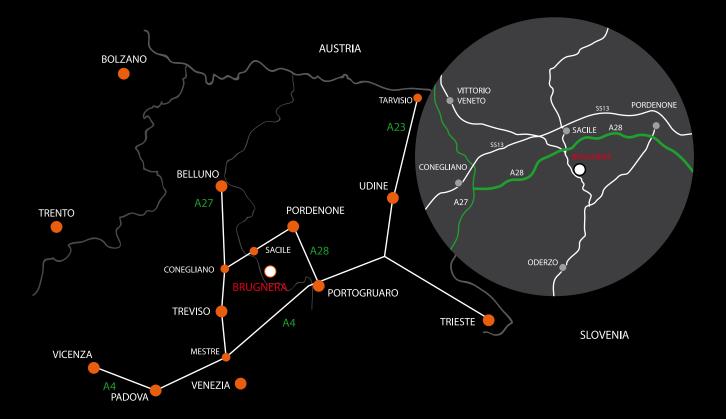
DETAILS



Part. no 55006020XD

Please note that utilization with standard sprung hinges and K PUSH with buffer is also possible. In such case, after the door is initially released by K PUSH, a manual opening approx. 7cm is required (in oder to win the spring resistance). Consequently, the door will automatically open to the fullest.





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